

ON SOME LATENT HEAT EFFECTS ON UNSTEADY FLOW CONTROLLING CRYSTAL GROWTH

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Convection in the liquid domain under solidification/melting is an important control parameter in crystal growth. It was subjected to many numerical studies in order to understand and optimize experimental processes^{1,2}.

In steady state case (system is stationary), the dynamic stability bifurcation diagram is not affected by the latent heat variation. Only the Fourier law assumes the coupling between the solid and the liquid domain through the interface surface.

In the present work, two transient processes of crystal growth are considered: the Horizontal Bridgman configuration (**HB**) and the liquid bridge technique “floating zone configuration” (**FZ**). During the transition from state to other the latent heat (non zero Stefan number) affects and modifies the transition phenomena. We have complex competition time scales as: convective, solid diffusive, liquid diffusive and phase change time response characteristic. In concerned problem we have the strong 2-D effect not allowing standard assumption as scale analysis.

Horizontal Bridgman configuration

For the **HB** growth, a reference configuration is considered in a horizontal open domain $[0, L] \times [0, H]$ reduced by using the height H (fig. 1), $A=L/H$ is the aspect ratio. Vertical walls are maintained at fixed temperatures $(T(0, y)=T_H)$ and $(T(L, y)=T_C < T_H)$. Solidification is considered for a pure material having a melting temperature T_s ($T_C \leq T_s < T_H$). Surfaces corresponding to $y=H$ and $y=0$ are submitted to a centered linear thermal gradient on a length $L_{\Delta T} = x_c - x_f$ between a hot point abscissa x_c and a cold point abscissa x_f . The horizontal ($y=0$) and vertical surfaces ($x=0$ and $x=L$) are supposed rigid (**R**). The top of the liquid domain (area corresponding to $L_{\Delta T}$ on) is able to be rigid (**R**) or free (**F**) (see figure 1). The melt is modeled as a Boussinesq fluid. The control parameter used for studying dynamic transitions is the classical Grashof number based on H and on $A.(T_H-T_s)$.

We choose the conditions allowing an oscillatory solution and we analyse the Stefan number effect. It is observed that the flow is qualitatively independent on the latent heat according to the stream function evolution $\Psi_{max}(t)$. The effect is more significant on the solid/liquid interface oscillation. The oscillatory amplitude is greatly reduced with increasing latent heat. The energy consumption during phase change (via the latent heat) acts as damping parameter. In fact for the rigid surface ($Gr=3.10^4$), the spatial average interface position versus time exhibits oscillation.

The time evolution amplitude varies by three times between $Ste^{-1}=0$ and $Ste^{-1}=10$ (figure. 2).

Floating zone configuration

For the **FZ** configuration, a cylindrical ampoule with a radius R and a length L contains the melt sustained by the surface tension between the liquid and the rods maintained at the cold temperature T_c . The sketch of the generic configuration is illustrated in Figure 3. Free surface is considered planar and subject to slip dynamic boundary condition. One of the most important remarks concerns the effect of Ste on the apparition and the time evolution of the melted phase (Figure. 4). We identify several different time scales characterising the different phenomena

involved in such a coupled problem. The other interesting feature is the difference between the radial and the axial phase change separate evolution.

Numerical approach

The presented numerical solutions were obtained using a primitive variables finite volume formulation. The convective terms are evaluated using the Quadratic Upwind Interpolation for Convective Kinematics scheme QUICK with ULTRA SHARP limiter³ to take into account high gradients in the solution. Diffusive terms are approximated using a second order central difference scheme⁴. Linear systems are solved with the classical Tridiagonal Matrix Algorithm (TDMA). The time discretization uses a second order Euler scheme. The pressure-velocity coupling is solved using the PISO algorithm.

References

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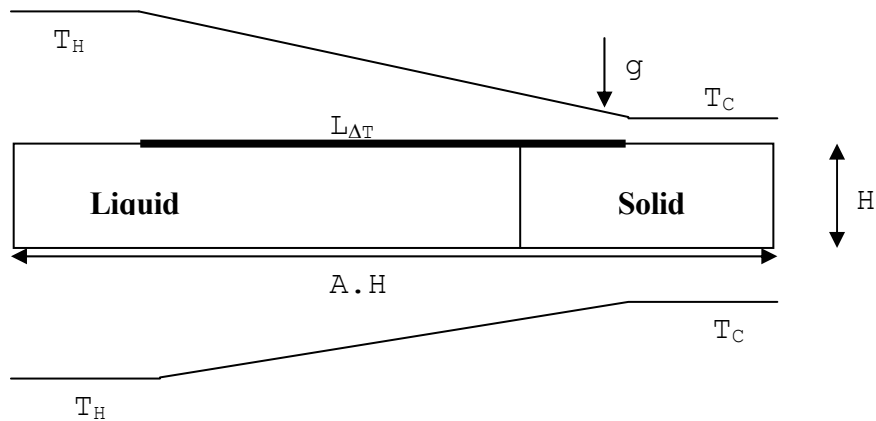


Figure 1: Horizontal Bridgman configuration (BH)

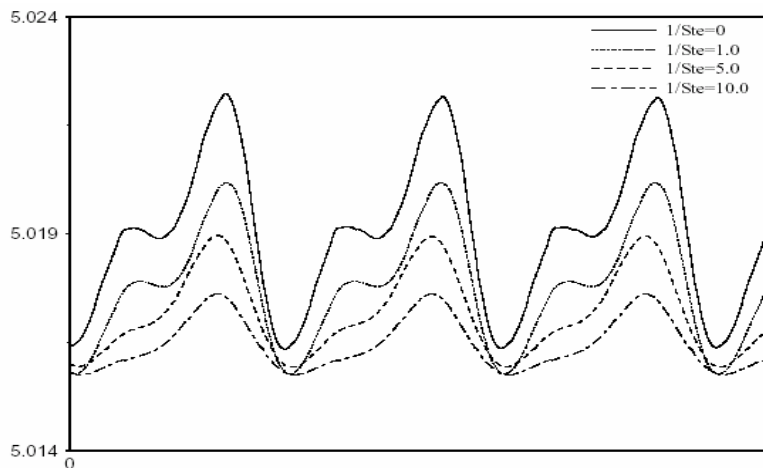


Figure 2: Effect of Stefan number on the time evolution of the total solid phase fraction (HB)

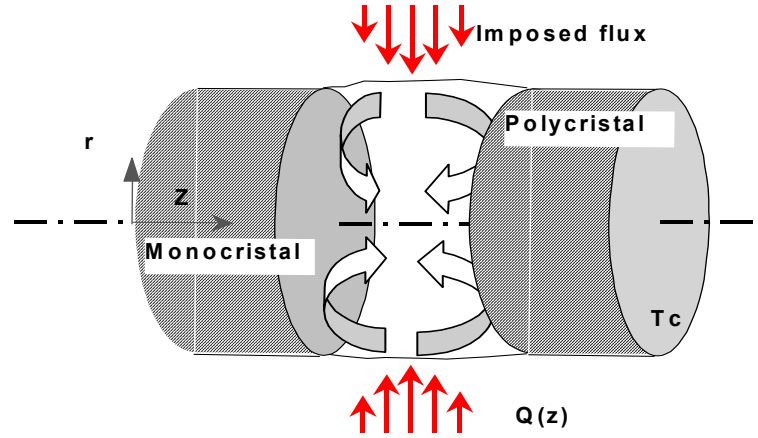


Figure 3: Floating Zone configuration (FZ)

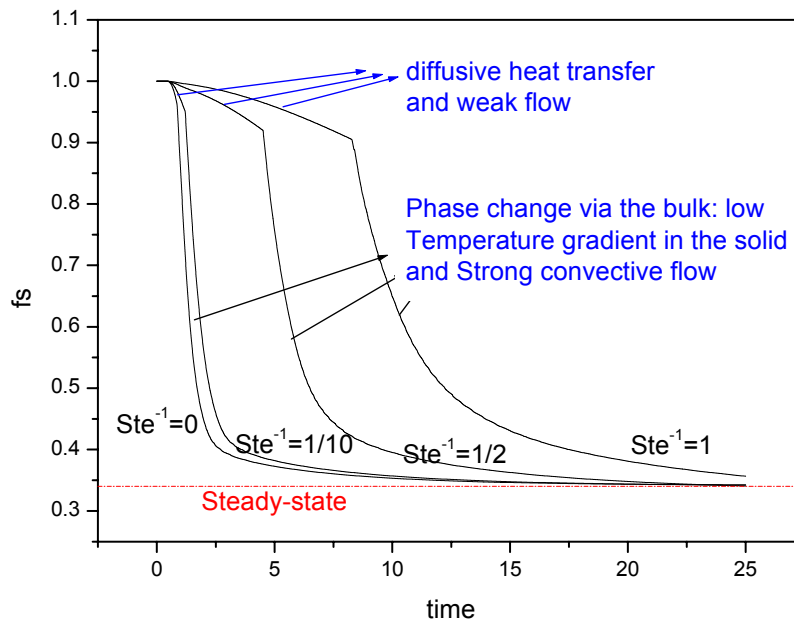


Figure 4: Effect of Stefan number on the time evolution of solid phase fraction